1 1 Other cases of food ultrasound test case application of ultrasonic non-destructive inspection equipment for industrial use, and tuna

Photo is a device for industrial ultrasonic nondestructive testing of Epoch1000i manufactured by Olympus. Feature is the product of two-dimensional visual assessment is possible by scanning sector of the Phased Array type. Development has been used in order to be commercialized for the purpose of detecting the damage microstructure of metal, metal to detect corruption of the aircraft as practical examples.

The following photo has been conducted to adjust the application experiment HS-1500 is left of the screen medical ultrasound equipment, industrial equipment without the right acoustic lens, is the situation under in preparation for observing the tuna now to 5MHz phased array method of Epoch1000i manufactured by Olympus



Gray scale image display HS-1500 medical ultrasound equipment

Ultrasonic non-destructive inspection equipment for industrial useEpoch1000i Switching system displays two color scale, gray scale

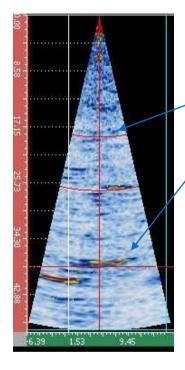
Epoch1000i probe is small, its size is about 15 mm diameter shaped dice of one side

We carried out a distance correction stab a toothpick to konjac Case of ultrasonic nondestructive testing equipment EPOCH1000i application experiment



Mozuku ripe specimens from Okinawa

Single ultrasonic transducer

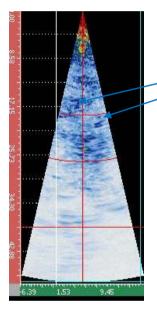


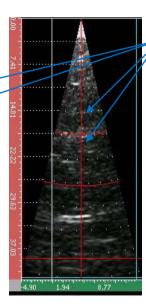
Suggests a state of mozuku video appears ripe



Red ginger samples

Single ultrasonic transducer



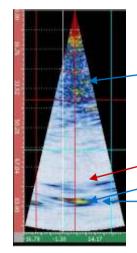


That visualize the quality of red ginger



Bigeye specimen

Single ultrasonic transducer

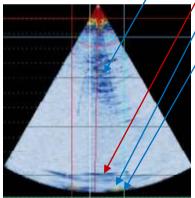


Chiai muscle

Wrap multiple reflection artifacts
Freshness is higher by observing the maintenance of muscle Chiai

**7**Vertebra

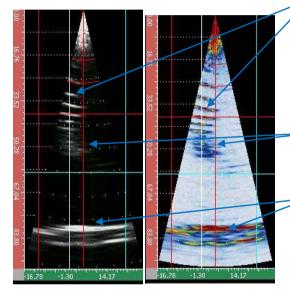
Because there is no body burnt spine reflected signal





Bigeye specimen

Single ultrasonic transducer



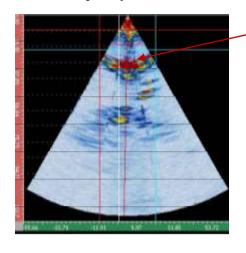
Muscle and sarcomere spacing has been observed clearly

Chiai muscle

Vertebra

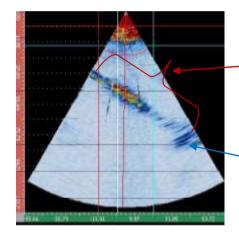
Because there is no body burnt spine reflected signal

# Abnormal quality



Abnormally ultrasonic signal region

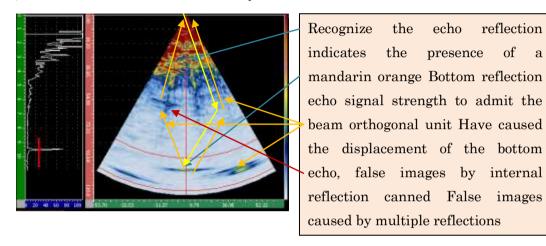
Area vertebra signal



- Recognize the abnormal signal of the strip toward the vertebral

Area vertebra signal

Shows an image of canned mandarin orange. This is the initial testing was done in by OLIMPUS Have depicted the presence of a weak mandarin orange that has passed through the very boundary of the acoustic impedance difference. Multiple reflection artifacts can occur in the internal surface is relatively minor, or due to the shape of the cans, the filter function of the device Why there has been no elucidation.



5MHz ultrasound image of an aluminum pack meat sauce HS-1500 in a manner similar equipment Recognize the reflected signal of the opposite side surface of an aluminum pack, inside the lesion characteristics, the observation of internal fluidity of the material was able to test at dynamic.

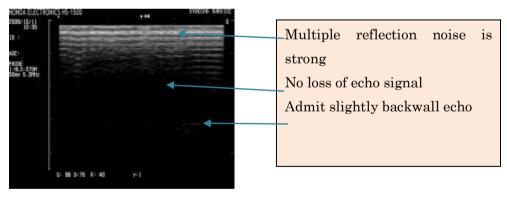
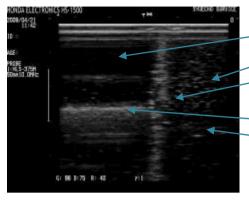
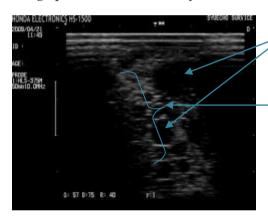


Image boundary surface put salad oil and water in plastic bottles



Clear, echo-free area of the water Gee nick echo area of the oil Boundary surface are shown in the left slope observed zonal high brightness, a cross-sectional findings 裂様. Wrap the bottom echo image bottled water Wrap oil bottle bottom echo image

(Transparency) is understood velocities and attenuation constant of water Image plane of the boundary surface of the central



Acknowledge the change in internal anechoic oval. Suggest that the water and sink to the oil bubble on the nature of ultrasonic Seen floating in the water fine structure echo Geonich. Suggest that the bubble of oil floating on water.

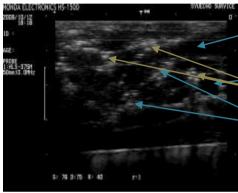
Determine the shape of the bubble with water at

10MHz ultrasound photo photo salted salted squid vinyl pack Pickled sauce is only echo geonich, the squid is the amount per body weight seen by the positive uniform hypoechoic area calculation.



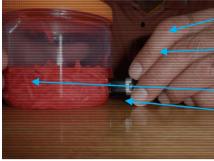
Ultrasonic probe A strip of squid

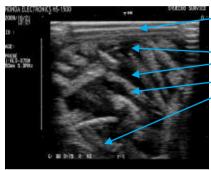
Pickled sauce



Long axis of the strip squid, uniform low-echo Short axis view of the strip squid, uniform low-echo Small bubble of air admit Pickled sauce, coarse non-uniform high brightness

#### Red ginger



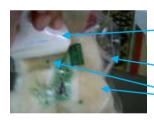


Plastic containers
Pickled sauce
Ultrasonic probe

Red ginger

Multiple reflection artifacts due to poor adhesion probe A clear echo-free pickled sauce Has become possible to observe internal transparency and good ginger with poor ultrasonic transmission is fully exploited, which is negligible attenuation Can be determined that ginger was exploited

#### Bettarazuke only





Ultrasonic probe Small amount of moisture (who pickled) Slice of radish Ultrasonic transparency can not be confirmed the shape of the fillet of radish very bad. Suggest a poor permeability of the fiber component ultrasonic compression due to removal of moisture. Raw radish Teisu the ultrasonic transmission contains a lot of bad air quality only

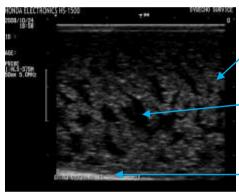
### Noodles made from konnyaku



### Ultrasonic probe

Internal plastic pack is filled with pickled sauce Shirataki-shaped Somen has been tightly sealed in

## しらたきの超音波像



Be observed elongated been chained rosary is like fine granules shows a relatively low uniform echo reflection of Shirataki Pickled sauce is a clear echofree

### Experiment burnt tuna

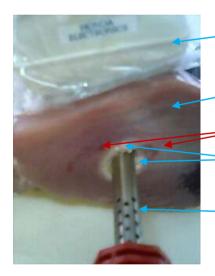


HDD built-in color monitor

Ultrasonic probe

Simo block back in the yellowfin tuna

Toro Plug in the soldering iron heating

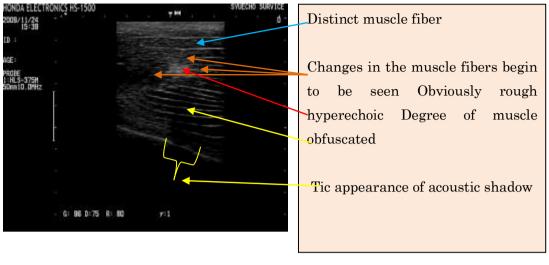


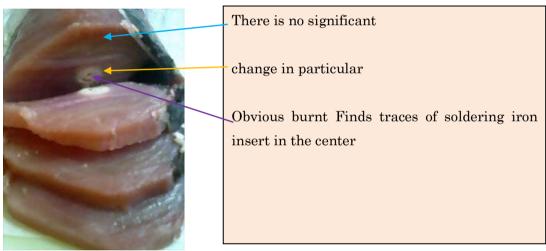
Ultrasonic probe

Simo block back in the yellowfin tuna Toro

Bleeding of blood

Progress in the heat of the soldering iron burn Soldering iron





Burnt part will change roughly hyperechoic on ultrasound observation by experiment, can be seen the emergence of (shadow) according to the degree that the loss of backward echo Contraction biceps muscle of the upper arm extension ultrasound image (large biceps) Contraction are shown to promote uniformity and transparency becomes dense hypoechoic muscle cells Be observed in non-uniform rough hyperechoic when compared to muscle cell contraction stretching becomes sparse Of addition and subtraction can be determined and its expansion and contraction of the muscle area and observe real-time while performing bending and stretching exercises. In the case of internal bleeding were often seen the advent of echo-free space In addition, many may be observed in this way also the case of congestion.